

## INSTRUCTION MANUAL Capitol E-800 Series Rolling Window IM-269-89

## Installation of Capitol E-800 Series Rolling Window in Bally Panel

- 1. There are (4) 3/16" dia. holes provided in the window flange (by manufacturer) for securing to wall. Bally recommends the addition of one 3/16" dia. hole in the center at each vertical side flange and (1) 3/16" dia. hole on each end of top and bottom flanges located approximately 6" from end.
- 2. Before setting window into the opening, position the metal spacers along the bottom and sides of the window frame. The metal spacers will be provided with double faced tope, remove the protective covering and position as shown in the section views.
- 3. Set window into opening from interior side of walk-in. Use temporary shims to center window in opening.
- 4. Secure with  $\#8 \times \mbox{34}$ " (016418) metal screws provided.
- 5. Cut 2" thick slab urethane (provided by Bally) to fill void between window frame and walk-in wall.
- 6. Hold in position interior metal trim, mark holes and drill 7 /64" dia. holes  $\frac{1}{2}$ " deep into wall of walk-in. Secure with #8 x  $\frac{1}{2}$ " long metal screws provided.
- 7. Remove shims and cut backer rod to length and insert into cavity around perimeter of window on exterior side. Insert backer rod to a depth of approximately ¼".
- 8. Before caulking, mask panel at edge of opening. Also mask around entire outer perimeter of window.
- 9. Caulk with silicone caulking (016791) provided by Bally.

## Exterior of Walk-In

